



Dart Aerospace Ltd.
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D2606
Job Sheet 182476



Part No: D2606

Job Qty: 2 ea

Part Name: Console Bracket, 206/407 Console



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/24/18

Job Tracking No:

Due Date: 8/27/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A1 IPP D 98.11.26 Added Inspection DM IPP Rev:E Now On Waterjet 07-03-22 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	8/27/18	8/27/18	0.00	0.00	Start Up Waterjet		SC 8/29/18
100	Waterjet	2 pcs	8/27/18	8/27/18	0.00	0.18	Waterjet1		SC 8/29/18
110	QC	2 pcs	8/27/18	8/27/18	0.00	0.00	QC2 Waterjet-1		SC 8/29/18
120	QC	2 pcs	8/27/18	8/27/18	0.00	0.00	QC8-1		38
130	Brake NC	2 pcs	8/27/18	8/27/18	0.08	0.23	Brake NC 1		DAS 7-89 800
140	QC	2 pcs	8/27/18	8/27/18	0.00	0.00	QC5		8 FEB 11 2019
150	HandFinish	2 pcs	8/27/18	8/27/18	0.00	0.18	HandFinish1		DR 9/2/11
160	QC	2 pcs	8/27/18	8/27/18	0.00	0.00	QC7-1		SC 68 19/02/15
170	Packaging	2 pcs	8/27/18	8/27/18	0.00	0.00	Packaging3-1	50084	SC FEB 22 2019
180	QC21-SA	2 Ea	8/27/18	8/27/18	0.00	0.00	QC21		SC FEB 22 2019

Part Op 100 - 1-Cut as per Dwg D2606
Descriptions: 130 - Deburr Form as per Dwg D2606

FEB 22 2019

DAS
21
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.040	2024-T3 .040 Sheet	.3014 sf (.1507 ea)	90-Start up Operation	SC 8/29/18

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.040	0	85	0

Part Specifications

Specifications could not be found.

Plex 8/24/18 1:30 PM Dart.Gagnon.Michelle



Container No: S108297



Part: D2606

Job No: 182476

Serial No/Batch: S108297

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/06/18

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DART AEROSPACE LTD		Work Order: 182476
Description: Console Bracket		Part Number: D2606
Inspection Dwg: D2606 Rev: A1		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.841	+/-0.005	0,840	1		V8-01	
1.589	+/-0.005	1,590	1		Tape	
0.621	+/-0.010	0,618	1			
1.809	+/-0.010	1,805	1			
2.430	+/-0.010	2,432	1			
0.621	+/-0.010	0,619	1			
8.309	+/-0.010	8,310	1			
8.930	+/-0.010	8,932	1			
8.710	+/-0.010	8,713	1			
R0.250	+/-0.010	R0,250	1			
R0.156	+/-0.010	R0,156	1			
Ø0.098	+0.005/-0.000	Ø0,099	1			
0.040	+/-0.005	0,040	1			

DAS

Measured by: SC	Audited by: 38 9-89	Prototype Approval:	N/A
Date: 18/09/16	Date: SEP 12 2018	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	05.02.17	New Issue	KJ/JLM	